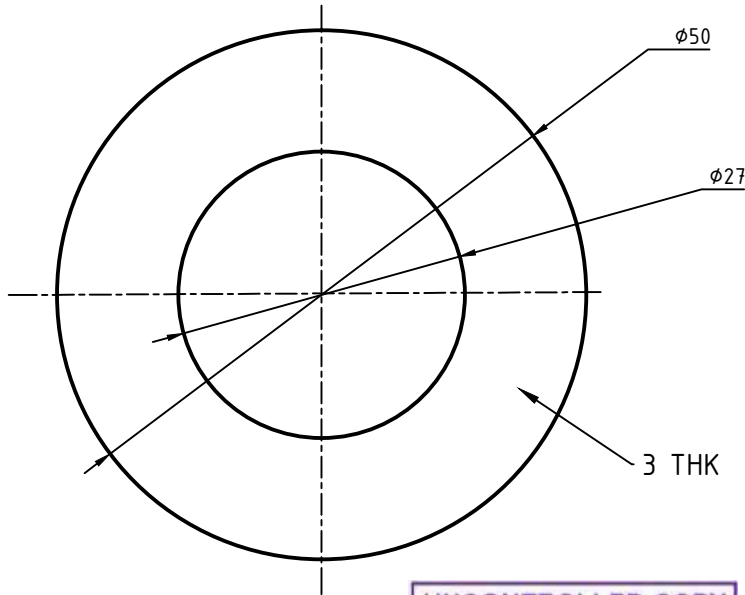


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



UNCONTROLLED COPY

NOTE:-

- 1) ALL TECHNICAL REQUIREMENTS SHALL BE CONFIRMED TO EN45545 HL-3
- 2) SPECIFICATION : EPDM,COLOUR:BLACK,Hs:60-80 (SHORE A)

-	-	-	RUBBER GASKET		φ50X3THK	EPDM					
SL.No.	QTY	PART / STOCK No.	DESCRIPTION		SIZE	COMPANY STD./I.S		Wt. (Kg)			
						MATERIAL					
N1	0.025		PRODUCT	MUMBAI METRO CAR L2 & L7							
N2	0.05		REF DRG								
N3	0.1		MATERIAL	EPDM							
N4	0.2		HEAT TREAT.			APPD	MS				
N5	0.4		SURFACE TREAT.			REVD	GD				
N6	0.8		TITLE			CHKD	SK				
N7	1.6		RUBBER GASKET (M26)			DRWN	MR				
N8	3.2					SCALE		SHEET			
N9	6.3					2:1		1 of 1			
N10	12.5					DRG No.		Wt.(Kg)			
N11	25							0			
N12	50										
GRADE No.	1	ECN 52510117	DATE	29/01/2020	BY	MR	CHKD	SK			
VALUE		1) NOTE UPDATED	APPD	MS							
SYMBOL											
SURFACE ROUGHNESS	ALT.NO.	ECN NO/CHANGES									

BEML LIMITED
NEW PRODUCTION - NEW DESIGN

525-60229